**Product name**
AlZn98

**Class of product**
Zinc-Aluminium brazing (soldering) alloy

**Corresponding standards**
- ISO 17672
- EN 1044
- AWS A5.8-04
- DIN8513 L-ZnAl2

**Nominal composition (weight %)**
- Al: 2
- Zn: 98

**Physical and technical properties**
- Melting range (Solidus – Liquidus): 380 - 405 °C
- Brazing temperature: ~ 415 °C
- Density: 6.9 g/cm³

**Range of application**
AlZn98 is a zinc-aluminium brazing (soldering) alloy.
- It is used for low temperature brazing of aluminium-aluminium, aluminium-copper, aluminium-brass, aluminium-stainless steel joints.
- Brazing is performed with the use of a proper flux, such as type AL6 brazing flux.
- Common brazing procedures include flame, induction and oven.
- Its main usages are in the field of heat-exchangers, air conditioners and condensers and automotive refrigeration systems.

**Characteristics Make-up**
- Rods
- Wires
- Rings
- Preforms from wire

**NOTE:**
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